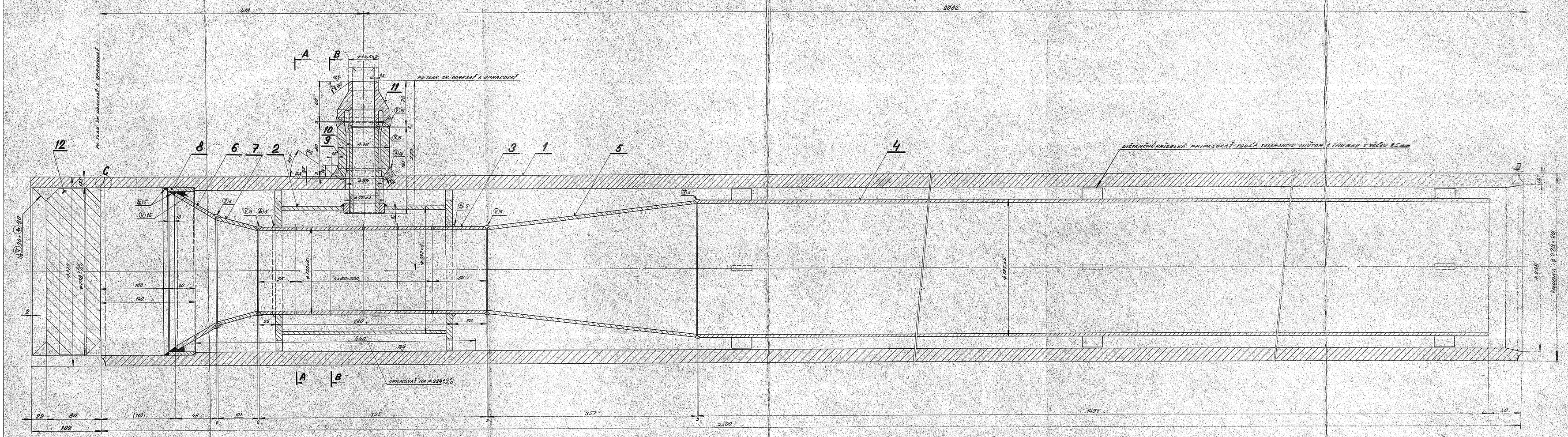
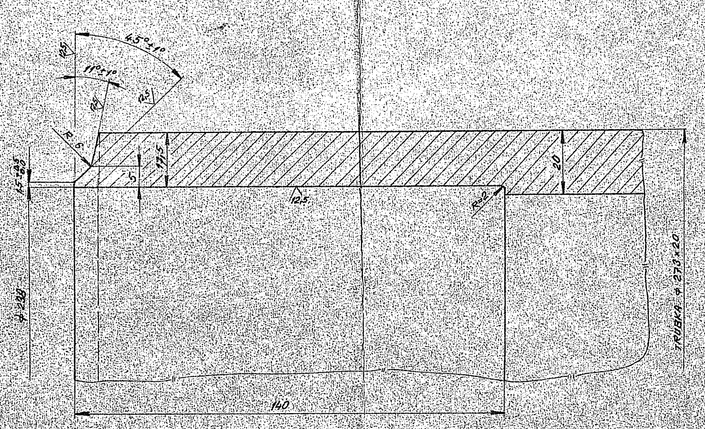
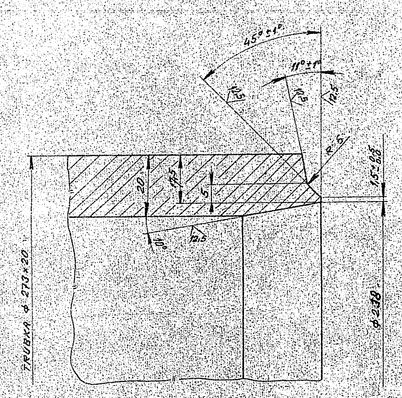


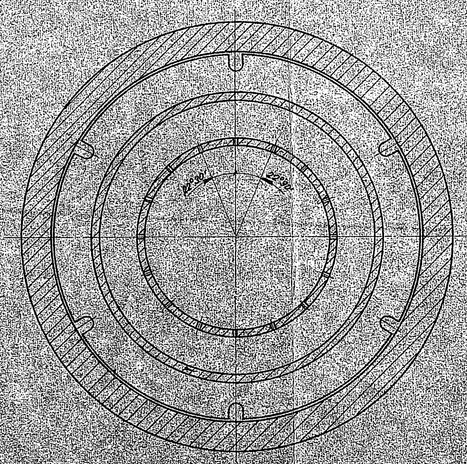
DETAIL C



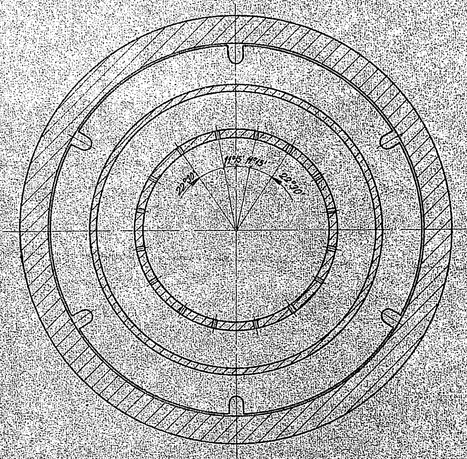
DETAIL D



REZ A-A



REZ B-B



G 14	05304-A	0,25
V 10	05304-A	0,25
V 5	05304-A	3,-
B 5	05304-A	4,-
1/8 V 20	4 H 83	0,76
⊥ 20	4 H 83	0,76
V 15	05304-A	4,7

	8	10	13	16	19
05304-A	10	15	18,0	19	19
05304-A		5,5	5	4	
E 44 83		15	20	20	

POZNÁMKY:

VÝPOČTOVÝ PRETLAK: 161 kp/cm²

SKÚŠOBNÝ PRETLAK V DIELNI SPOLU S POTRUBÍM: 242 kp/cm²

VÝPOČTOVÁ TEPLOTA STENY: 470°C

KOEFICIENT HODNOTENIA ZVAROV V=0,7

POSTUP PRE TEPELNÉ SPRACOVANIE PODĽA: PN 61058-3 (nejasné)

POSTUP PRE ZVAROVANIE PODĽA: PN 34092 (nejasné)

VÝROBNÉ A PREBERACIE PREDPISY PODĽA: ON 070634

TS-Y Kopia číslo 4: 0 2 5 3 8 3

TS-Y Kopia TS: 0 1 6 0 9 2

								13
1	STAR. MATERIAL	470		PREBIEHAJÚ				
1	VEČKO Ø 223×80		11470.1			27,-	4KK 091918	12
1	HUBICA		15123.1			2,52	4KK 091933	11
1	TRUBKA 20 ZÁVITOV		15123.1			8,5	4KK 091939	10
1	NÁSTAVEC Ø 96 KM		15123.1			2,6	4KK 090915	9
1	KRÚŽOK III		15123.1			8,2	4KK 090928	8
1	KRÚŽOK II		15123.1			3,-	4KK 090923	7
1	KRÚŽOK I		15123.1			19,-	3KK 090929	6
1	DIFÚZOR		15123.1			2,-	3KK 090921	5
1	TRUBKA III		15123.1			63,-	3KK 090927	4
1	TRUBKA II		15123.1			19,-	3KK 090920	3
1	TRUBKA I		SKUP.			12,-	3KK 090922	2
1	TRUBKA Ø 293×20-2520	STN 42 5224-63 ČSN 42 5216.01	15123.1		114	370,-		1
						300,-kg		

1:2

1:1

Ing. [illegible] Kajanek

Ing. [illegible]

MECHOREX

ISTREK. EJEKTOR I. 0 KK 090147